Approved For Release 2009/02/09 : CIA-RDP80-00810A000400300010-6

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SECURITY INFORMATION
CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

REPORT

CD NO.

COUNTRY East Germany

DATE DISTR. 12 March 1953

SUBJECT 1952 and 1953 Production Plans of Eight East German Steel Mills

NO. OF PAGES 3

PLACE ACQUIRED

NO. OF ENCLS. (LISTED BELOW)

25X1

DATE OF INFO.

SUPPLEMENT TO REPORT NO.

THIS IS UNEVALUATED INFORMATION

The following chart gives the 1952 and 1953 production plans of eight plants under the East German Ministry of Mining and Smelting along with the estimated production costs for 1953. Planned production figures are given in metric tons; estimated costs are in DME per metric ton.

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Product	Production Plan 1952	Production Plan 1953	Production Costs 1953
Stahl- und Walzwerk Riesa			
Siemens-Martin steel, Plant I	280,000	373,000	106.62
Siemens-Martin steel, Plant I	50,000	-	-
Siemens-Martin steel, Plant II	100,000	107,000	123.65
Electrosteel	10,000	10,000	216.60
Billets (Knueppel)	55,000	35,000	144.40
Electro-billets	-	7,000	271.46
Plate bars (Platinen)	20,000	39,000	144.38
Semifinished products for forging and stamping works	36,000	40,000	156.44
Cast steel (Formstahl)	36,000	36,000	166.08
Bar steel	77,000	146,000	182.42
Band steel	31,000	28,000	182.61
Pipe strips (Rohrenstreifen)	26,000	30,000	185.51
Billets for pipe works	-	25,000	144.40
Seamless pipe	15,000	16,000	473.38
Welded pipe	22,000	24,000	296.45
Seamless pipe (new pipe works)	-	14,000	656.00
Mine railway tracks	-	6,000	170.00
Steel construction			
heavy	3,000	4,000	609.00
other	5,200	6,000	442.83
Container construction			
heavy	2,875	1,960	544.39
other	-	650	544.39

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Product	Production Plan 1952	Production Plan 1953	Production Costs 1953
Steel castings			
medium	1,300	600	890.00
large	8,700	9,000	712.67
Electro-steel castings			
small - castings	200	300	1,593.93
medium - castings	1,000	1,000	826.00
large - castings	800	1,100	672.73
Pipe lines	200	180	1,072.22
Coils of pipe	500	940	2,430.09
Pipe elbows	100	80	1,075.00
Stahl- und Walzwerk Brandenburg			
Siemens-Martin crude steel	407,700	400,000	139.28
Siemens-Martin crude steel (for rolling)	-	200,000	139.28
Pre-rolled ingots (vorgewalzt)	14,000*	27,500	164.98
Pre-rolled iron slabs	-	5,000	166.84
Billets	6,000*	59,000	234.69
Rolled wire	-	12,000	302.96
T and U steel, NP 20 and over	-	55,000	253.50
Bar steel	36,000*	-	-
Rails	4,000*	-	-
Eisenhuettenkombinat Ost, Fuerstenberg/Oder			
Steel pig	390,000	442,000	219.92
Spiegeleisen	35,000	47,800	253.32
Haematite	15,000	45,000	230.66
Thomas steel ingots	-	87,000	399.62
Siemens-Martin steel ingots	-	34,000	417.89
Thick plate	-	26,000	855.40
Slag sand	385,000	600,000	3.37
Thomas meal	-	2,200	258.07
Eisenwerke West, Calbe			
Pig iron	70,000	180,000	304.00
Slag sand	115,000	180,000	-
Maxhuette, Unterwellenborn			
Foundry pig iron (blast furnace)	37,000	6,000	138.00
Foundry pig iron (low-shaft furnace)	11,000	4,000	285.00
Thomas rolled products, total	204,500**	199,800***	257.84
cogged ingots (Vorbloecke)	25,000	24,000	234.40
billets	52,500	59,800	249.50
plate bars	32,000	18,000	257.70
cast steel	14,000	40,000	261.50
bar steel	15,000	9,000	259.10
normal gauge rails	32,000	45,000	272.60
mine railway rails	8,000	8,000	283.30

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Product	Production Plan 1952	Production Plan 1953	Production Costs 1953
Siemens-Martin rolled products, total	96,900	106,600	177.84
cogged ingots	30,900	48,000	162.30
billets	8,500	12,600	183.90
plate bars	26,000	9,000	191.80
cast steel	23,500	20,000	194.90
bar steel	8,000	17,000	189.80
Electro-steel rolled products	23,000	20,200	259.50
Thomas thick plate	2,500	8,000	285.30
Siemens-Martin thick plate	1,500	8,000	215.80
Stamped and forged pieces	11,500	12,000	455.00
Thomas pig iron in pigs	-	8,000	130.00
Thomas meal	56,000	54,200	42.80
Quicklime	10,000	6,000	33.20
Slaked lime (Seekkalk)	5,000	6,000	28.70
Slag wool	2,400	2,500	210.00
Slag sand (blast furnace)	295,000	260,000	2.90
Slag sand (slags dump)	110,000	120,000	2.20
Slag stone	6,000	10,000	16.60
Stahlwerk Groeditz			
Siemens-Martin steel	85,000	103,000	152.00
Rims (Bandagen) and collars (Walzringe)	30,000	30,000	280.00
Gray cast iron molds	28,000	29,000	176.00
Gray cast iron, shaped castings	3,000	3,500	340.00
Malleable cast iron, shaped castings	400	400	1,600.00
Malleable cast iron, processed fittings	2,200	2,150	2,200.00
Shaped cast steel (Stahlformguss)	6,000	7,000	700.00
Forged pieces	11,400	23,800	410.00
Nonferrous metal castings	20	20	2,600.00
Electro-steel castings	2,000	2,500	1,342.00
Electro-steel	5,000	5,000	400.00
Electro-steel (semifinished)	-	5,000	-
Annealing boxes	-	600	-
Synthetic scrap (Synthetisches Zusatzeisen)	-	500	-
Stahl- und Walzwerk Hennigsdorf			
Semifinished products	84,000	90,000	207.50
Bar steel	130,000	163,000	280.00
Section steel (Formstahl)	9,000	10,000	285.00
Rolled wire	32,600	32,000	295.00
Shaped steel castings	8,366	9,000	799.70
Gray cast iron molds	18,500	19,500	215.00
Gray cast iron, shaped castings	6,500	6,000	268.00
Rolls ready for tapping (Kaliberfertige Walzen)	1,330	1,478	875.00
Blech- und Kupferwalzwerk Ilsenburg			
Thick iron plate	45,000	72,300	221.00
Electrolytic copper	9,000	9,000	1,095.00
Refinery copper	600	600	840.00
Steel forged pieces	500	1,800	510.00
Flue dust containing zinc	600	600	280.00
Scrap iron	12,000	18,000	48.50
Anode mud	240	240	245.00
Crude nickel salts	120	120	330.00

Comments. * Included in 1952 plan but not produced.
** True total is 178,500 metric tons.
*** True total is 199,800 metric tons.

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